



These punches should be used on a wood or plastic cutting block or the Osborne No. #603 Cutting pad. The use of an Osborne wooden or rawhide mallet or rawhide maul is recommended. Steel hammers are not recommended.

### ARCH PUNCH - Original and correct design for cutting

### Osborne No. 149



**Meets Government Standards**

Osborne arch punches are drop forged in one piece from the finest special carbon steel in sizes from 1/8" to 2 1/8" diameter. Larger sizes are made with our properly engineered two piece welded construction. A unique feature of the Osborne arch punch is the inside taper which permits the punchings to clear easily through the barrel. Punches have fully polished barrel.

The cutting edge is fully hardened all the way through and properly finished to provide long use trouble free punching. There is no other Hollow Punch that can compare.

Diameter (inches)	Weight ea (lbs) (oz)	UPC No.	Diameter (inches)	Weight ea (lbs) (oz)	UPC No.	Diameter (inches)	Weight ea (lbs) (oz)	UPC No.	Diameter (inches)	Weight ea (lbs) (oz)	UPC No.	Diameter (inches)	Weight ea (lbs) (oz)	UPC No.
1/8	- 2	01008	1 1/2	2 -	0105	2 7/8	1 15	01096	4 1/4	5 -	01140	5 5/8	5 14	01172
3/16	- 2	01010	1 9/16	1 14	01054	2 15/16	2 11	01098	4 5/16	5 -	01142	5 11/16	5 14	01173
1/4	- 2	01012	1 5/8	1 14	01056	3	2 12	01100	4 3/8	5 1	01144	5 3/4	5 14	01174
5/16	- 2	01014	1 11/16	1 8	01058	3 1/16	2 5	01102	4 7/16	5 1	01146	5 13/16	5 15	01175
3/8	- 3	01016	1 3/4	2 6	01060	3 1/8	2 9	01104	4 1/2	5 1	01148	5 7/8	5 15	01176
7/16	- 5	01018	1 13/16	2 5	01062	3 3/16	2 13	01106	4 9/16	5 2	01150	5 15/16	6 -	01177
1/2	- 7	01020	1 7/8	2 4	01064	3 1/4	2 11	01108	4 5/8	5 4	01152	6	6 -	01178
9/16	- 7	01022	1 15/16	2 2	01066	3 5/16	5 4	01110	4 11/16	5 4	01154	6 1/16	6 -	01179
5/8	- 8	01024	2	3 13	01068	3 3/8	4 11	01112	4 3/4	5 5	01156	6 1/8	6 1	01185
11/16	- 8	01026	2 1/16	3 8	01070	3 7/16	4 11	01114	4 13/16	5 6	01158	6 3/16	6 1	01186
3/4	- 9	01028	2 1/8	3 13	01072	3 1/2	4 12	01116	4 7/8	5 6	01160	6 1/4	6 2	01187
13/16	- 8	01030	2 3/16	1 10	01074	3 9/16	2 5	01118	4 15/16	5 7	01161	6 5/16	6 2	01188
7/8	- 12	01032	2 1/4	2 7	01076	3 5/8	3 13	01120	5	5 8	01162	6 3/8	6 3	01189
15/16	- 12	01034	2 5/16	2 7	01078	3 11/16	3 15	01122	5 1/16	5 8	01163	6 7/16	6 3	01190
1	- 13	01036	2 3/8	2 8	01080	3 3/4	4 8	01124	5 1/8	5 10	01164	6 1/2	6 3	01191
1 1/16	- 12	01038	2 7/16	2 8	01082	3 13/16	3 12	01126	5 3/16	5 10	01165	6 9/16	6 4	01192
1 1/8	- 15	01040	2 1/2	2 10	01084	3 7/8	4 2	01128	5 1/4	5 11	01166	6 5/8	6 4	01193
1 3/16	- 15	01042	2 9/16	2 14	01086	3 15/16	3 12	01130	5 5/16	5 11	01167	6 11/16	6 4	01194
1 1/4	1 3	01044	2 5/8	2 15	01088	4	4 12	01132	5 3/8	5 12	01168	6 3/4	6 5	01195
1 5/16	1 5	01046	2 11/16	2 15	01090	4 1/16	4 5	01134	5 7/16	5 12	01169	6 13/16	6 5	01196
1 3/8	1 9	01048	2 3/4	3 1	01092	4 1/8	3 14	01136	5 1/2	5 13	01170	6 7/8	6 5	01197
1 7/16	1 9	01050	2 13/16	2 8	01094	4 3/16	4 6	01138	5 9/16	5 13	01171	7	6 6	01199

**Metric stock sizes shown below:**

Diameter (mm)	Weight ea (lbs) (oz)	UPC No.	Diameter (mm)	Weight ea (lbs) (oz)	UPC No.	Diameter (mm)	Weight ea (lbs) (oz)	UPC No.	Diameter (mm)	Weight ea (lbs) (oz)	UPC No.	Diameter (mm)	Weight ea (lbs) (oz)	UPC No.
2	- 3	01204	14	- 6	01228	26	1 -	01252	38	2 -	01276	50	3 12	01300
3	- 3	01206	15	- 8	01230	27	1 -	01254	39	2 -	01278	51	4 -	01302
4	- 3	01208	16	- 8	01232	28	1 2	01256	40	1 13	01280	52	4 -	01304
5	- 3	01210	17	- 9	01234	29	1 2	01258	41	2 12	01282	53	4 -	01306
6	- 3	01212	18	- 9	01236	30	1 2	01260	42	2 12	01284	54	4 8	01308
7	- 3	01214	19	- 11	01238	31	1 6	01262	43	3 -	01286	55	4 8	01310
8	- 3	01216	20	- 10	01240	32	1 4	01264	44	3 -	01288	56	4 12	01312
9	- 5	01218	21	- 12	01242	33	1 6	01266	45	3 -	01290	57	4 12	01314
10	- 5	01220	22	- 12	01244	34	1 6	01268	46	3 -	01292	58	5 -	01316
11	- 5	01222	23	- 12	01246	35	1 8	01270	47	3 8	01294	59	5 -	01318
12	- 5	01224	24	1 -	01248	36	1 10	01272	48	3 8	01296	60	5 -	01320
13	- 6	01226	25	1 -	01250	37	1 8	01274	49	3 12	01298			



These punches should be used on a wood or plastic cutting block or the Osborne No. #603 Cutting pad. The use of an Osborne wooden or rawhide mallet or rawhide maul is recommended. Steel hammers are not recommended.

**ARCH PUNCH SETS**

**Osborne No. K-14**

This set of seven arch punches includes the sizes most widely used. They are put up in a sturdy, easy to use canvas tool roll as shown.



1 each of following sizes Osborne No. 149 - Arch Punch:									Weight per set (lbs)	UPC No.
<b>K-14</b>	Sizes (inches)	1/4	3/8	1/2	5/8	3/4	7/8	1	4	01180

**Osborne No. K-14MM**

This set of seven arch punches includes the most popular millimeter sizes. They are put up in a sturdy, easy to use canvas tool roll as shown.



1 each of following sizes Osborne No. 149 - Arch Punch:									Weight per set (lbs)	UPC No.
<b>K-14MM</b>	Sizes (mm)	6	8	10	12	16	20	25	2 1/2	01179

**Osborne No. K-16**

This set of seven arch punches of sixteenth sizes are incremented by 1/8" starting with 3/16". They are put up in a sturdy, easy to use canvas tool roll as shown.



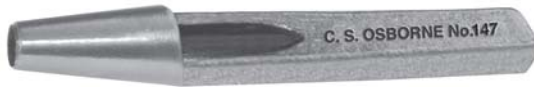
1 each of following sizes Osborne No. 149 - Arch Punch:									Weight per set (lbs)	UPC No.
<b>K-16</b>	Sizes (inches)	3/16	5/16	7/16	9/16	11/16	13/16	15/16	4	01181



These punches should be used on a wood or plastic cutting block or the Osborne No. #603 Cutting pad. The use of an Osborne wooden or rawhide mallet or rawhide maul is recommended. Steel hammers are not recommended.

**ROUND OR DRIVE PUNCH**

**Osborne No. 147**



These Drive or Saddlers' Punches are **drop forged** from finest special carbon steel, carefully hardened, with polished barrel. The hole tapers back from the cutting edge so that the punchings clear freely and require only a light blow with a mallet to cut with ease.

Actual Size																	
Size No.	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Diameter Size	5/64	7/64	1/8	9/64	5/32	11/64	3/16	7/32	1/4	9/32	5/16	3/8	13/32	7/16	15/32	33/64	9/16
Weight ea (oz)	2	2	2	2	2	2	2	3	3	3	3	4	4	6	6	7	9
UPC No.	51410	51412	51414	51416	51418	51420	51422	51424	51426	51428	51430	51432	51434	51436	51438	51440	51442

**BELT PUNCH - Round shank**

**Osborne No. 245**

Hardened cutting edge - milled clearing hole. Available in imperial and metric sizes.



Size No.	00	0	1	2	3	4	5	6	7	8	9
Diameter (inches)	1/16	5/64	3/32	1/8	9/64	5/32	11/64	3/16	13/64	7/32	1/4
Weight oz.	1	1	1	1	1	1	1	1	1	1	1
UPC No.	51460	51462	51464	51466	51468	51470	51472	51474	51476	51478	51480

Size No.	10	11	12	13	14	15	16	1/2	9/16	5/8	3/4
Diameter (inches)	17/64	9/32	5/16	11/32	3/8	13/32	7/16	-	-	-	-
Weight oz.	3	3	3	4	4	4	4	7	9	9	12
UPC No.	51482	51484	51486	51488	51490	51492	51494	51496	51500	51498	51536

**Metric**

Diameter (millimeters)	2mm	3mm	4mm	5mm	6mm	7mm	8mm	9mm	10mm	11mm
Weight oz.	1	1	1	1	1	1	1	1	1	3
UPC No.	51502	51504	51506	51508	51510	51512	51514	51516	51518	51520

Diameter (millimeters)	12mm	13mm	14mm	15mm	16mm	17mm	18mm	19mm	20mm
Weight oz.	3	3	3	4	4	4	4	4	4
UPC No.	51522	51524	51526	51528	51530	51532	51534	51536	51538

**BELT PUNCH SET**



**Osborne No. K-245**

Kit contains the most frequently used sizes. Packed in a sturdy plastic pouch.

<b>1 each of following sizes Osborne No. 245 - Belt Punches</b>						
Sizes	2	4	6	9	12	14
Diameter (inches)	1/8	5/32	3/16	1/4	5/16	3/8
Weight per set (oz)	13					
UPC No.	01520					



These punches should be used on a wood or plastic cutting block or the Osborne No. #603 Cutting pad. The use of an Osborne wooden or rawhide mallet or rawhide maul is recommended. Steel hammers are not recommended.

**MINI-PUNCH SET**



**Osborne No. K-157**

A special punch set for cutting small, precise holes in soft materials where throated or plier punches won't reach. Set has a round handle with slot inside to clear punchings. Handle is threaded to accommodate the seven replaceable screw tubes sizes which are shown below. See page 4 at bottom for actual sizes of cutting tubes. Set consists of seven tubes and handle. Sets is carded for display purposes. **REPLACEMENT TUBES** are also sold individually Osborne No. 153T. Specify size when ordering.

Tube size No.	0	1	2	3	4	5	6	Weight per set (oz)	UPC No.
Tube size (inches)	5/64	3/32	7/64	1/8	5/32	11/64	3/16	8	01860

**SELF-CENTERING PUNCH SET**



**Osborne No. K-156**

This handy and versatile kit contains threaded handle with self-centering pointed plunger. The threaded handle will accommodate nine inter-changeable threaded cutting tubes. The punches in this set will cleanly cut leather, rubber, paper, plastics and other soft materials. The self-centering point makes these punches ideal for cutting concentric washers in small quantities by hand. Sizes of punches listed below. All cutting edges properly hardened. The only professional tool like it. Comes in a sturdy plastic box for storage.

Tube sizes (inches)	Weight per set (lbs)	UPC No.
1/4 5/16 3/8 7/16 1/2 5/8 3/4 7/8 1	2 1/4	01870

REPLACEMENT PARTS			
K156-H	Extra handle	K-156T 1/2	Extra tube
K-156T 1/4	Extra tube	K-156T 5/8	Extra tube
K-156T 5/16	Extra tube	K-156T 3/4	Extra tube
K-156T 3/8	Extra tube	K-156T-7/8	Extra tube
K-156T 7/16	Extra tube	K-156T 1	Extra tube

**SELF-CENTERING PUNCH SET**



**Osborne No. K-159**

Similar punch set as above item, but in larger sizes. Comes in a sturdy cardboard box.

Tube sizes (inches)	Weight per set (lbs)	UPC No.
1-1/8 1-1/4 1-3/8 1-1/2	4	01850

**CUTTING PAD**



**Osborne No. 603**

Made of a special formula resilient vinyl plastic, these tough cutting pads are ideal for use with Osborne Punches. They are long wearing and can be used on both sides. Cutting pads should be used on a solid base for best results. The self-healing surface absorbs cuts and helps prevent scars from forming on the smooth face of the pad.

Size (inches)	Weight ea (lbs) (oz)	UPC No.
10 x 10 x 3/8	2 4	67692



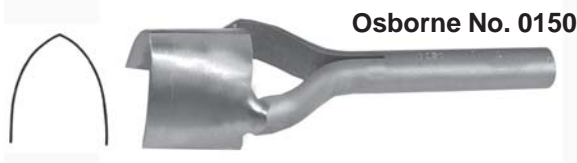
These punches should be used on a wood cutting block or Osborne No. #603 Cutting pad. The use of an Osborne wooden or rawhide mallet or maul is recommended. Steel hammers are not recommended. Every Osborne edge is hand file sharpened and is true.

**STRAP END PUNCH**



**Osborne No. 150**

**STRAP END PUNCH - English point**



**Osborne No. 0150**

Hardened and polished edges.

Size (inches)	1/4	3/8	1/2	5/8	3/4	7/8	1	
Weight ea (oz)	2	3	4	4	5	6	7	
150 UPC No.	01710	01712	01714	01716	01718	01720	01722	
0150 UPC No.	01670	01672	01674	01676	01678	01680	01682	
Size (inches)	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2
Weight ea (oz)	7	8	9	9	9	10	14	16
150 UPC No.	01724	01726	01728	01730	01732	01734	01735	01736
0150 UPC No.	01684	01686	01688	01690	01691	01692	01693	01694

**MULTI-USE STRAP END PUNCH**



**Osborne No. 152**

Cuts a clean end on belts and straps. Hardened and polished edge. Cuts up to 2" width.

Weight ea (oz)	UPC No.
12	01796

**BAG OR OBLONG PUNCH**



**Osborne No. 151**

Bag or Oblong punches. Taper clearance. Polished barrel, hardened and polished edge. Used extensively by leather bag and strap manufacturers.

**OVAL DRIVE PUNCH**

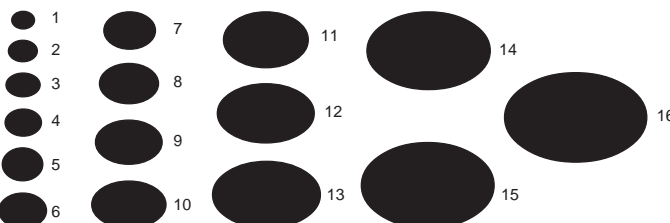


**Osborne No. 158**

Like our other punches, No. 158 is made of the best grade of alloy steel, carefully tempered with polished edge. The hole tapers back from the cutting edge so that punchings can clear freely. Polished barrel. Made in sizes 1 to 16 as shown below.

Size No.	Dimension (inches)	UPC No.	Size No.	Dimension (inches)	UPC No.	Size No.	Dimension (inches)	UPC No.	Size No.	Dimension (inches)	UPC No.
1	1/8 x 3/32	01812	5	7/32 x 5/32	01820	9	11/32 x 7/32	01828	13	17/32 x 11/32	01836
2	5/32 x 7/64	01814	6	1/4 x 5/32	01822	10	3/8 x 1/4	01830	14	9/16 x 3/8	01838
3	3/16 x 1/8	01816	7	9/32 x 6/32	01824	11	7/16 x 5/16	01832	15	19/32 x 7/16	01840
4	6/32 x 1/8	01818	8	5/16 x 7/32	01826	12	1/2 x 5/16	01834	16	5/8 x 7/16	01842

Actual size



Actual size	Length (inches)	Width (inches)	Wt. ea (oz)	UPC No.
	1/4	5/64	3	01760
	3/8	3/32	4	01762
	1/2	7/64	4	01764
	5/8	1/8	5	01766
	3/4	9/64	5	01768
	7/8	5/32	7	01770
	1	5/32	7	01772
	1 1/8	11/64	9	01774
	1 1/4	11/64	9	01776
	1 3/8	3/16	10	01778
	1 1/2	13/64	13	01780
	1 5/8	7/32	13	01782
	1 3/4	7/32	13	01784
	1 7/8	1/4	16	01786
	2	1/4	22	01788